



Safety Data Sheet

Issue Date: 31-Oct-2013

Revision Date: 15-Jul-2014

Version 1

1. IDENTIFICATION

Product Identifier

Product Name Tri-Cool TC-1

Other means of identification

SDS # TC-1

Recommended use of the chemical and restrictions on use

Recommended Use Machining Coolant

Details of the supplier of the safety data sheet

Trico Corporation
1235 Hickory St
Pewaukee, WI 53072

Emergency Telephone Number

Company Phone Number 1-262-646-7579
Emergency Telephone (24 hr) INFOTRAC 1-352-323-3500 (International)
1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Appearance Yellow liquid

Physical State Liquid

Odor Mild

This chemical does not meet the hazardous criteria set forth by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200). However, this Safety Data Sheet (SDS) contains valuable information critical to the safe handling and proper use of this product. This SDS should be retained and available for employees and other users of this product

Precautionary Statements – Response

IF ON SKIN: Wash with plenty of soap and water

If skin irritation or rash occurs: Get medical advice/attention

Wash contaminated clothing before reuse

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Unknown Acute Toxicity

< 15% of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
Triethanolamine	Proprietary	Proprietary
Proprietary Detergent	Proprietary	Proprietary

**If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret. **

4. FIRST-AID MEASURES**First Aid Measures**

General Advice	If exposed or concerned: Get medical advice/attention.
Eye Contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin Contact	Wash skin thoroughly with mild soap and water. Take off contaminated clothing. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical advice/attention.
Inhalation	Remove to fresh air.
Ingestion	Clean mouth with water and drink afterwards plenty of water.

Most important symptoms and effects

Symptoms	Contact will cause irritation and redness to exposed areas.
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Indication of any immediate medical attention and special treatment needed

Notes to Physician	Treat symptomatically.
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5. FIRE-FIGHTING MEASURES**Suitable Extinguishing Media**

Carbon dioxide (CO2). Foam. Dry chemical.

Unsuitable Extinguishing Media Water or foam may cause frothing.**Specific Hazards Arising from the Chemical**

Combustion products may be toxic.

Hazardous Combustion Products Carbon oxides.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Use water spray to keep fire-exposed containers cool.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions Use personal protective equipment as required. Remove all sources of ignition.

Environmental Precautions See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so.

Methods for Clean-Up Contain and collect with an inert absorbent and place into an appropriate container for disposal. Flush area with water.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on Safe Handling Use personal protection recommended in Section 8. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Do not breathe dust/fume/gas/mist/vapors/spray. Use only in well-ventilated areas. Contaminated work clothing should not be allowed out of the workplace.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Protect from excessive heat. Store away from incompatible materials.

Incompatible Materials Oxidizers. Strong acids.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Triethanolamine	TWA: 5 mg/m ³	-	-

Appropriate engineering controls

Engineering Controls Apply technical measures to comply with the occupational exposure limits.

Individual protection measures, such as personal protective equipment

Eye/Face Protection Avoid contact with eyes.

Skin and Body Protection Wear suitable protective clothing.

Respiratory Protection Ensure adequate ventilation, especially in confined areas.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State	Liquid	Odor	Mild
Appearance	Clear liquid	Odor Threshold	Not determined
Color	Yellow		

Property	Values	Remarks • Method
pH	Not determined	
Melting Point/Freezing Point	Not determined	
Boiling Point/Boiling Range	100 °C / 212 °F	
Flash Point	None to boiling	
Evaporation Rate	Not established	
Flammability (Solid, Gas)	n/a-liquid	
Upper Flammability Limits	Not determined	
Lower Flammability Limit	Not determined	
Vapor Pressure	Not established	
Vapor Density	Not available	
Specific Gravity	1.05	
Water Solubility	Completely soluble	
Solubility in other solvents	Not determined	
Partition Coefficient	Not determined	
Auto-ignition Temperature	Not determined	
Decomposition Temperature	Not determined	
Kinematic Viscosity	Not determined	
Dynamic Viscosity	Not determined	
Explosive Properties	Not determined	
Oxidizing Properties	Not determined	

10. STABILITY AND REACTIVITY

Reactivity

Not reactive under normal conditions.

Chemical Stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Hazardous Polymerization

Hazardous polymerization does not occur.

Conditions to Avoid

Keep out of reach of children.

Incompatible Materials

Oxidizers. Strong acids.

Hazardous Decomposition Products

Carbon oxides.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Eye Contact

Avoid contact with eyes.

Skin Contact	May cause an allergic skin reaction.
Inhalation	Do not inhale.
Ingestion	Do not ingest.

Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Triethanolamine	= 4190 mg/kg (Rat)	> 20 mL/kg (Rabbit)	-
Proprietary Detergent	= 2700 mg/kg (Rat)	> 3640 mg/kg (Rat)	-

Information on physical, chemical and toxicological effects

Symptoms	Please see section 4 of this SDS for symptoms.
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Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization	May cause an allergic skin reaction.
Carcinogenicity	Group 3 IARC components are "not classifiable as human carcinogens".

Chemical Name	ACGIH	IARC	NTP	OSHA
Triethanolamine		Group 3		

Legend

*IARC (International Agency for Research on Cancer)
Group 3 IARC components are "not classifiable as human carcinogens"*

Numerical measures of toxicity

Not determined

Unknown Acute Toxicity	< 15% of the mixture consists of ingredient(s) of unknown toxicity.
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12. ECOLOGICAL INFORMATION**Ecotoxicity**

Not determined.

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Triethanolamine	216: 72 h Desmodesmus subspicatus mg/L EC50 169: 96 h Desmodesmus subspicatus mg/L EC50	10600 - 13000: 96 h Pimephales promelas mg/L LC50 flow-through 1000: 96 h Pimephales promelas mg/L LC50 static 450 - 1000: 96 h Lepomis macrochirus mg/L LC50 static		1386: 24 h Daphnia magna mg/L EC50
Proprietary Detergent		32: 96 h Lepomis macrochirus mg/L LC50 static		47.11: 48 h Daphnia magna mg/L EC50

Persistence/Degradability

Not determined.

Bioaccumulation

Not determined.

Mobility

Chemical Name	Partition Coefficient
Triethanolamine	-2.53

Other Adverse Effects

Not determined

13. DISPOSAL CONSIDERATIONS**Waste Treatment Methods****Disposal of Wastes**

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated Packaging

Disposal should be in accordance with applicable regional, national and local laws and regulations.

14. TRANSPORT INFORMATION**Note**

Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.

DOT

Not regulated

IATA

Not regulated

IMDG

Not regulated

15. REGULATORY INFORMATION**International Inventories**

Not determined

US Federal Regulations**CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355).

SARA 313

Not determined

US State Regulations**California Proposition 65**

This product contains the following Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Triethanolamine	X	X	X

16. OTHER INFORMATION

NFPA	Health Hazards	Flammability	Instability	Special Hazards
	Not determined	Not determined	Not determined	Not determined
HMIS	Health Hazards	Flammability	Physical Hazards	Personal Protection
	1	0	0	B

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Revision Note: New format

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet

